

# Replacement Parts for HVP6, HVP8, HVP12, UVP5 and UVP1.5



# Vacuum Pumps

**FOR U.S. JOBS**  
UNIWELED EMPLOYS OVER 300 WORKERS



Ref# Part# Description

1	42250	Exhaust Dome with O-Ring for UVP1.5 & UVP5 [Thread Conn. M27 x 1.5]
2	42251	Exhaust Dome with O-Ring for HVP6, HVP8 & HVP12 [Thread Conn. M27 x 1.5]
3	42252	Oil Drain Fitting with O-Ring for HVP6, HVP8 & HVP12
4	42253	Gas Ballast with O-Ring for HVP6, HVP8 & HVP12
5A	42277	Intake Fit. [1/4" X 1/2" Acme X 3/8"] w/Tethered Caps for HVP6
5B	42278	Intake Fit. [1/4" X 3/8" X 1/2"] w/Tethered Caps for HVP8 & HVP12
6	42257	Chassis Base with Bolt [Set of Two] HVP6
6	42258	Chassis Base with Bolt [Set of Two] HVP8
6	42259	Chassis Base with Bolt [Set of Two] HVP12
7	42260	Base Rubber Feet with Bolt and Washer [set of two] for HVP6, HVP8 & HVP12
8	42261	Electrical On/Off Rocker Switch for HVP6, HVP8 & HVP12
9	42262	Voltage Slide Switch for HVP6, HVP8 & HVP12
10	42263	Power Box Outlet for HVP6, HVP8 & HVP12
11	42264	6' Power Cord (U.S.-Type B Plug) for HVP6, HVP8 & HVP12
12	42265	Handle w/Rubber Grip + [4 bolts] HVP6
12	42266	Handle w/Rubber Grip + [4 bolts] HVP8
12	42267	Handle w/Rubber Grip + [4 bolts] HVP12

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13	42274	Oil Reservoir w/Slight Glass + [4bolts] HVP6
13	42275	Oil Reservoir w/Slight Glass + [4bolts] HVP8
13	42276	Oil Reservoir w/Slight Glass + [4 bolts] HVP12
14	42280	Oil Reservoir w/Sight Glass + [4 bolts] UVP5
15A	42281	Intake Fittings [1/4" & 3/8"] w/Tethered Caps, Ball, Snap Rings & Filter for UVP5
15B	VP87	Intake Fittings [1/4" & 1/2" ACME ] w/Tethered Caps for UVP1.5
16	42282	Oil Drain Fitting with O-Ring for UVP5 & UVP1.5
17	42283	Platform Base with Rubber Feet for UVP5
18	42284	Handle for UVP5
19A	42285	Electrical On/Off Rocker Switch for UVP5
19B	VP86	Electrical On/Off Rocker Switch for UVP1.5
20	42286	Metal Fan Cover for UVP5
21A	42288	6' Power Cord (U.S. - Type B Plug) for UVP5 & UVP1.5
22B	42289	6' Power Cord (EUROPE - Type F Plug) for UVP5 & UVP1.5-220
23	42268	Black Plastic Power Box for HVP6, HVP8 & HVP12
24	42269	Black Plastic Power Box for UVP5
25	42313	Motor Start Capacitor for UVP5, HVP6, HVP8 & HVP12

## Humm-Vac Repair Kits

HVP6RK Kit Includes: (2) Back Rotary Vane (17x23), (2) Front Rotary Vane (28x23), (4) Rotary Vane Spring, (1) Trap Intake O-Ring, Red, (1) Trestle Trap O-Ring, (1) Shaft Seal, (1) Oil Reservoir O-Ring, (2) Exhaust Valve

HVP8RK Kit Includes: (2) Back Rotary Vane (17x26), (2) Front Rotary Vane (30x26), (4) Rotary Vane Spring, (1) Trap Intake O-Ring, Red, (1) Trap Intake O-Ring, Black, (1) Trestle Trap O-Ring, (1) Shaft Seal, (1) Oil Reservoir O-Ring, (3) Exhaust Valve

HVP12RK Kit Includes: (2) Back Rotary Vane (17x26), (2) Front Rotary Vane (40x26), (4) Rotary Vane Spring, (1) Trap Intake O-Ring, Red, (1) Trap Intake O-Ring, Black, (1) Trestle Trap O-Ring, (1) Shaft Seal, (1) Oil Reservoir O-Ring, (3) Exhaust Valve

## Vacuum Pump Oil

Uniweled's Vacuum Pump Oil is refined with excellent thermal stability for maximum efficiency in any vacuum pump. For maximum pump performance, it is recommended that the oil be changed after every evacuation. Severely hydrotreated paraffinic ISO Viscosity Grade 46.



Part#	Description	Part#	Description
<b>Vacuum Pump Oil</b> 42005	1 Quart [946 ml]	42006	1 Gallon [3.78 L]

