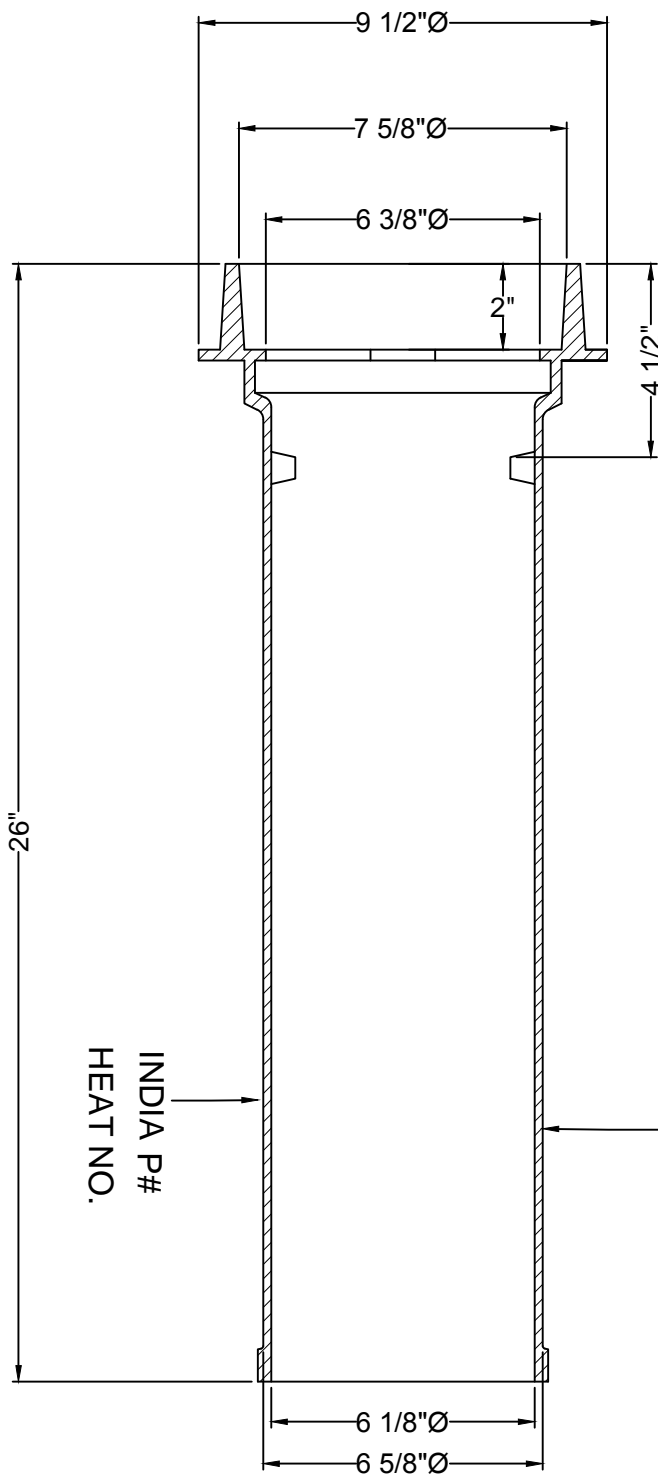




Quality – Service – Commitment – Delivered.

INDEX: NORTHEAST - VALVE BOXES

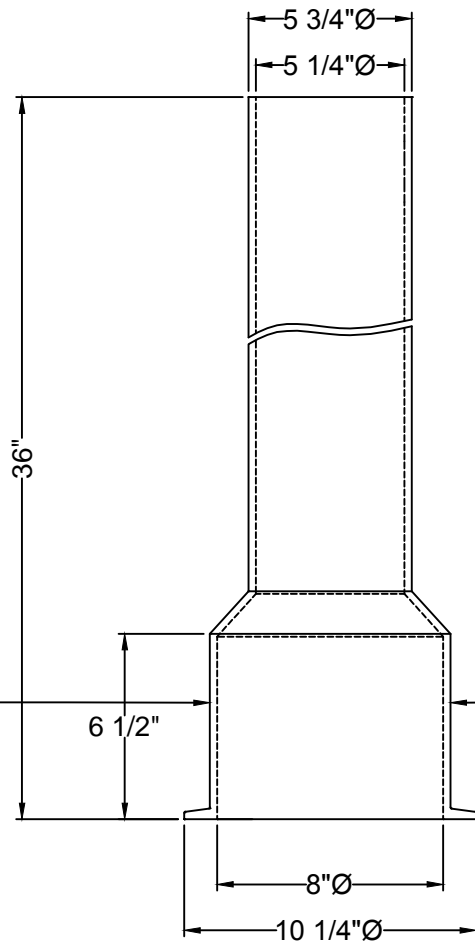
PART#	DESCRIPTION	PAGE#
VB466T	26T/36B Slide VBX - Top Flange	2
VB467T	26T/48B Slide VBX - Top Flange	3
VB4661T	26" Valve box Top w/cover - Top Flange	4
VB4662	36" Valve box Bottom	5
VB712T	12" Slip Valve Box Riser	6
VB718T	18" Slip Valve Box Riser	6
VB724T	24" Slip Valve Box Riser	6
VB4688-12	12" Rite Height VBX Riser	7
VB4688-18	18" Rite Height VBX Riser	7
VB4688-24	24" Rite Height VBX Riser	7
VB4688-12M	12" Rite Height VBX Riser - Modified	8
VB4688-18M	18" Rite Height VBX Riser - Modified	8
VB4688-24M	24" Rite Height VBX Riser - Modified	8
VB445R	18T/44B Slip Roadway Box	9
VB373P	8" Cleanout w/Plain Cover	10
VB373S	8" Cleanout w/Sewer Cover	11
VB373CO	8" Cleanout w/Cleanout Cover	12
VB374P	10" Cleanout w/Plain Cover	12
VB374S	10" Cleanout w/Sewer Cover	13
VB374CO	10" Cleanout w/Cleanout Cover	14
VB374PWT	10" Cleanout w/Plain Cover - Watertight	15
VB374SWT	10" Cleanout w/Sewer Cover - Watertight	16
VB374COWT	10" Cleanout w/Cleanout Cover - Watertight	17
VB2600W	5-1/4" VBX Cover - Water	18
VB2600S	5-1/4" VBX Cover - Sewer	19
VB2600WL	5-1/4" VBX Cover - Water w/open left arrow	20
VB2600WR	5-1/4" VBX Cover - Water w/open right arrow	21
VB2601	1" Valve box riser	22
VB26015	1-1/2" Valve box riser	23
VB2602	2" Valve box riser	24
VB26025	2-1/2" Valve box riser	25
VB2603	3" Valve box riser	26
VB2604	4" Valve box riser	27
VB2606	6" Valve box riser	28



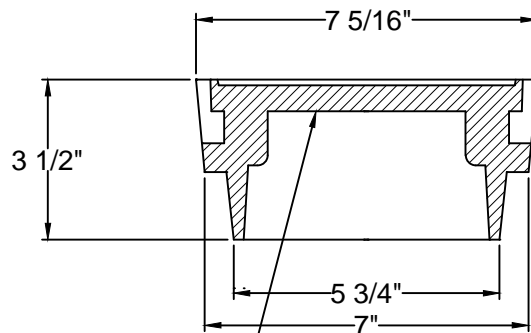
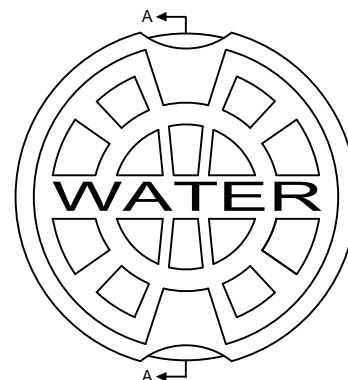
INDIA P#
HEAT NO.

SIGMA
VB4661T

SIGMA
VB4662



INDIA P#
HEAT NO.



VB2600W
INDIA,P #
HEAT NO. SECTION A-A

Note:-

1. All the dimensions are in Inches units.
2. Material: Cast Iron ASTM A48 class 30B.
3. Tolerance should be ± 0.0625 ", unless otherwise specified.
4. Refer Sigma QIP Doc.No : QA/QIP/MCC for manufacturing and inspection procedure.



Rev	Date	Revision Record	Prepared	Approved

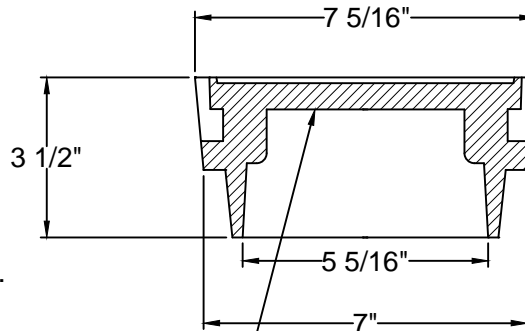
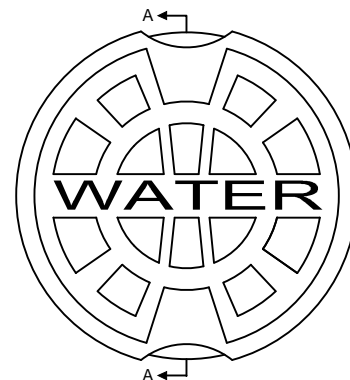
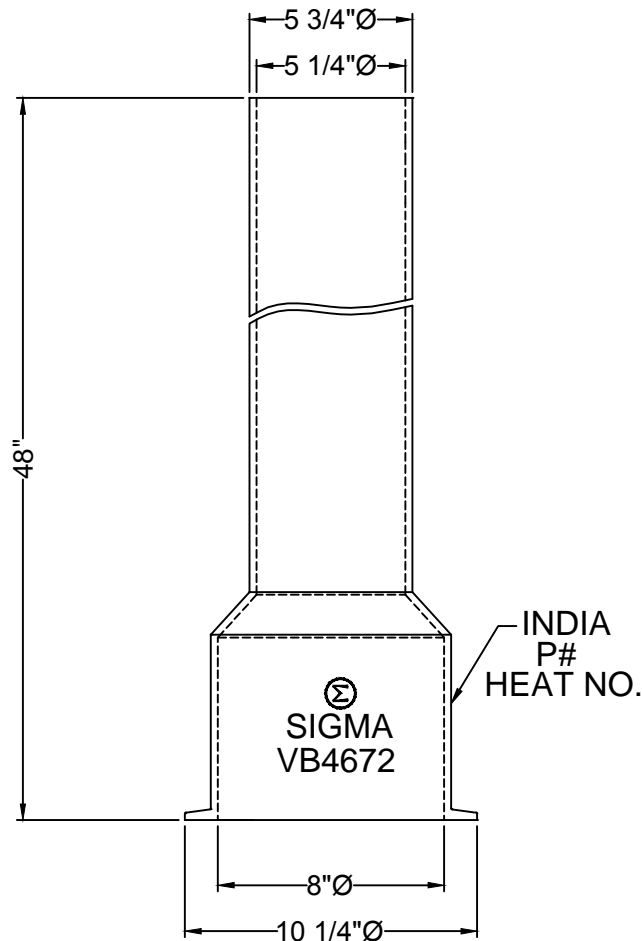
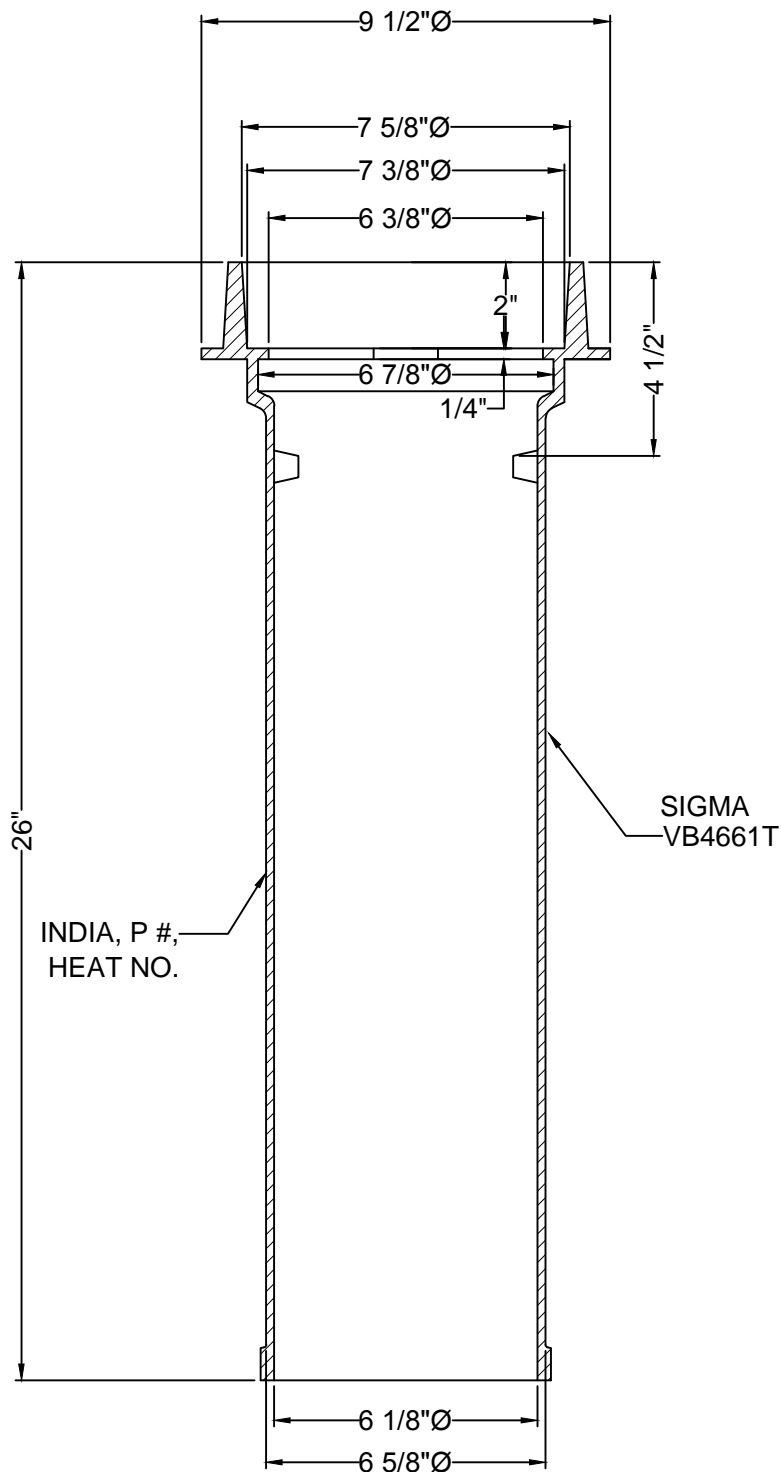
All Radii & Fillets to be 0.12" (3mm) unless otherwise specified All Draft angles to be 2° unless otherwise specified on drawing	
Product Group :-	MCC
Coating:-	BLACK BITUMINOUS/ TAR COATED
Product Description-	48/60 TY 664A EQ. 26" SLIP VALVE BOX TOP FLANGE TOP BOTTOM WITH LID
Drawing Number :-	VB466T
Rev :-	0

SIGMA
CREAM RIDGE, NEW JERSEY

DATE : 06.11.2015	DRAWN BY NS BASANTA DAS
DRAWING FOR: SUBMITTAL	CHECKED BY KS4 ASHIS DEY
SCALE: NTS	SHEET NO: 1/1
APPROVED BY	SR1

RADIUS: ± 0.030 MACHINED: .XX±.015

BY RECEIVING THIS DRAWING THE RECEIPT AGREE THAT THIS DRAWINGS AND ITS CONTENTS REMAIN THE SOLE PROPERTY OF SIGMA CORPORATION. THIS DRAWING IS RECEIVED IN CONFIDENCE AND WILL NOT BE REPRODUCED TO SIGMA'S DETRIMENT. THIS DRAWING IS LOANED SUBJECT TO RETURN ON DEMAND.



VB2600W
INDIA, P #
HEAT NO. SECTION A-A

Note:-

1. All the dimensions are in Inches units.
2. Material: Cast Iron ASTM A48 class 30B.
3. Tolerance should be ± 0.0625 ", unless otherwise specified.
4. Refer Sigma QIP Doc.No : QA/QIP/MCC for manufacturing and inspection procedure.

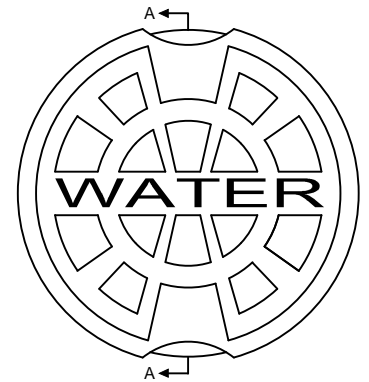
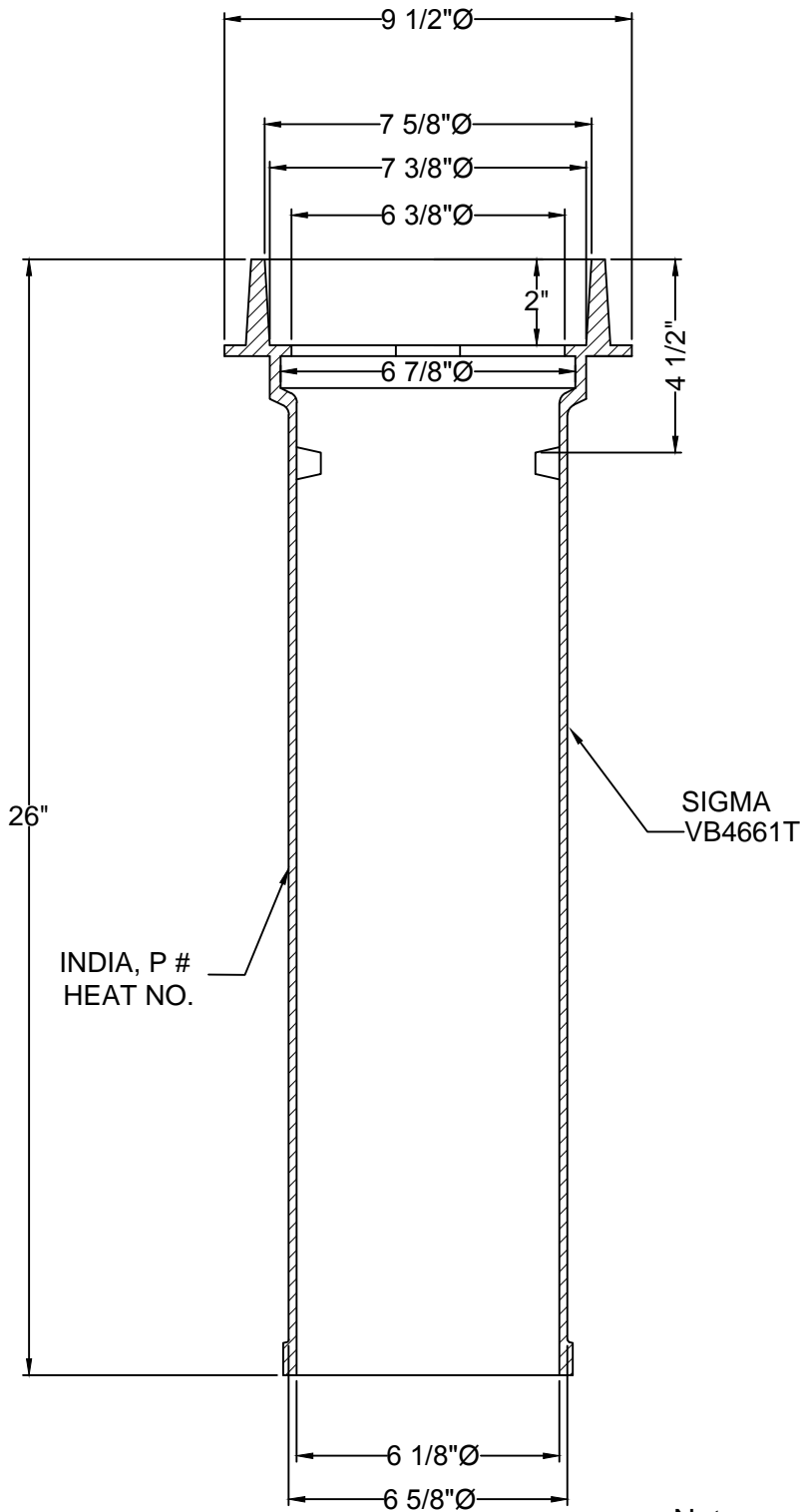


Rev	Date	Revision Record	Prepared	Approved

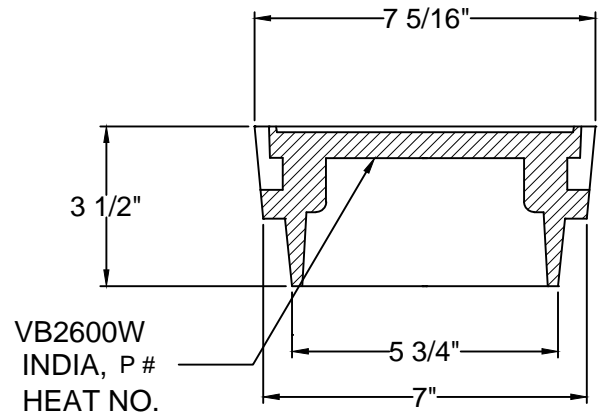
All Radii & Fillets to be 0.12" (3mm) unless otherwise specified	
All Draft angles to be 2° unless otherwise specified on drawing	
Product Group :-	MCC
Coating:-	BLACK BITUMINOUS/ TAR COATED
Product Description-	26" SLIP VALVE BOX TOP FLANGE TOP 48" BOTTOM WITH LID
Drawing Number :-	VB467T
Rev :-	0

		CREAM RIDGE, NEW JERSEY	
		DATE :	DRAWN BY
06.11.2015		NS	
DRAWING FOR:		CHECKED BY	
SUBMITTAL		KS4	
SCALE:		APPROVED BY	
NTS		SR1	
SHEET NO:		1/1	

BY RECEIVING THIS DRAWING THE RECEIPT AGREE THAT THIS DRAWINGS AND ITS CONTENTS REMAIN THE SOLE PROPERTY OF SIGMA CORPORATION. THIS DRAWING IS RECEIVED IN CONFIDENCE AND WILL NOT BE REPRODUCED TO SIGMA'S DETRIMENT. THIS DRAWING IS LOANED SUBJECT TO RETURN ON DEMAND.



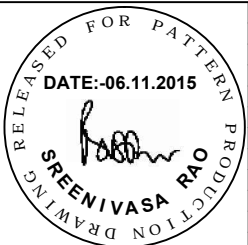
PLAN VIEW (LID)



SEC. A-A (LID)

Note:-

1. All the dimensions are in Inches units.
2. Material: Cast Iron ASTM A48 class 30B.
3. Tolerance should be ± 0.0625 ", unless otherwise specified.
4. Refer Sigma QIP Doc.No : QA/QIP/MCC for manufacturing and inspection procedure.



Rev	Date	Revision Record	Prepared	Approved

All Radii & Fillets to be 0.12" (3mm) unless otherwise specified All Draft angles to be 2° unless otherwise specified on drawing	
Product Group :- MCC	
Coating:- BLACK BITUMINOUS/ TAR COATED	
Product Description- 26" SLIP VALVE BOX TOP FLANGE TOP WITH LID	
Drawing Number :- VB4661T	Rev :- 0

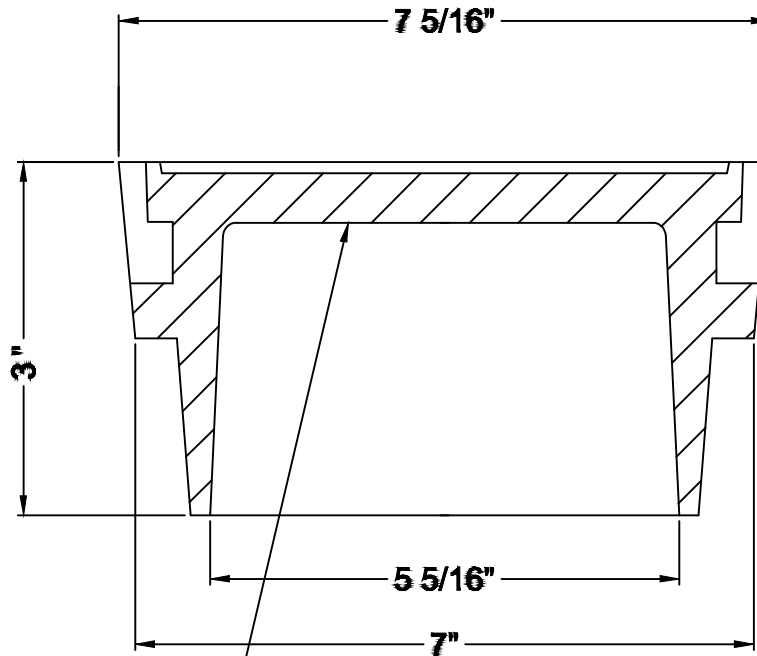
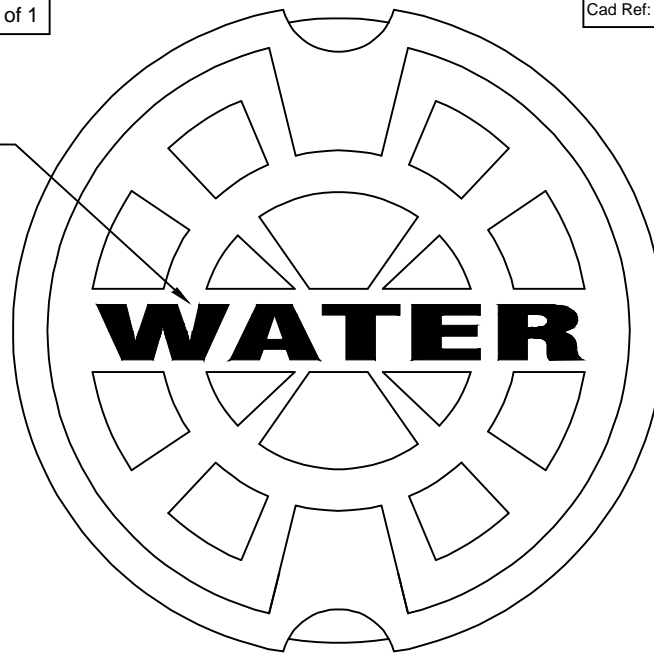
SIGMA
CREAM RIDGE, NEW JERSEY

DATE : 06.11.2015	DRAWN BY NS BASANTA DAS
DRAWING FOR: SUBMITTAL	CHECKED BY KS4 ASHIS DEY
SCALE: NTS	SHEET NO: 1/1
APPROVED BY SR1	

RADIUS: ±.030 MACHINED: .XX±.015

BY RECEIVING THIS DRAWING THE RECEIPT AGREE THAT THIS DRAWINGS AND ITS CONTENTS REMAIN THE SOLE PROPERTY OF SIGMA CORPORATION. THIS DRAWING IS RECEIVED IN CONFIDENCE AND WILL NOT BE REPRODUCED TO SIGMA'S DETRIMENT. THIS DRAWING IS LOANED SUBJECT TO RETURN ON DEMAND.

1 1/2" LETTER



INDIA
P#1

Note:-

1. All the dimensions are in inches.
2. Material: Gray Cast Iron as per ASTM A48 Class 30B.
3. Meet H2O Loading Standards.
4. Tolerance should be ± 0.0625 ", unless otherwise specified.
5. Refer Sigma QIP Doc.No : QA/QIP/MCC for manufacturing and inspection procedure.

BY RECEIVING THIS DRAWING THE RECEIPT AGREE THAT THIS DRAWINGS AND ITS CONTENTS REMAIN THE SOLE PROPERTY OF SIGMA CORPORATION. THIS DRAWING IS RECEIVED IN CONFIDENCE AND WILL NOT BE REPRODUCED TO SIGMA'S DETRIMENT. THIS DRAWING IS LOANED SUBJECT TO RETURN ON DEMAND.



Rev	Date	Revision Record	Prepared	Approved
0	04.01.2013	Format Changed	KS4	SR1

All Radii & Fillets to be 0.12" (3mm) unless otherwise specified All Draft angles to be 2° unless otherwise specified on drawing	
Product Group :- MCC	
Coating:- PAINTED	
Type :- MCC SIZE AND CAST MARKS	
Product Description:- C.I.VALVE BOX WATER LID ONLY	
Drawing Number :- VB-2600W	Rev :- 0

		CREAM RIDGE, NEW JERSEY	
		DATE : 04.01.2013	DRAWN BY : KS4/BASANTA DAS
DRAWING FOR: SUBMITTAL		CHECKED BY : MSK/ASHISDEY	
SCALE: NTS	SHEET NO: 1 OF 1	APPROVED BY : SR1	