

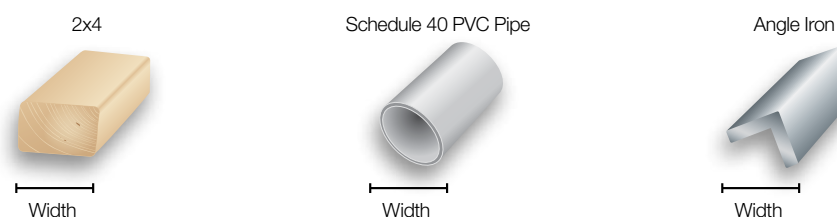
**SAWZALL® BLADE SELECTION GUIDE**

- Identify the material to be cut in the columns below
  - Follow the column down to find **BEST PERFORMANCE** or **ACCEPTABLE PERFORMANCE**
  - Follow the row to the left to identify the appropriate teeth per inch (TPI) or specialty blade
- Note: Fewer TPI cut faster but rougher, while more TPI cut smoother but slower

	WOOD WITH NAILS	PVC & PLASTICS	ALUMINUM & OTHER NON-FERROUS METALS	THICK METAL (3/8" - 9/16")	MEDIUM METAL (1/4" - 7/16")	THIN METAL (1/8" - 5/16")	SHEET METAL (1/16" - 3/16")	CLEAN WOOD	TIMBER & GREEN WOOD	PLASTER/ DRYWALL	TILE	FIBERGLASS	BRICK	CAST IRON
WOOD CUTTING	4/6 TPI	FASTER/ ROUGHER												
	5 TPI													
	6 TPI													
MULTI-MATERIAL	8 TPI	FASTER/ ROUGHER	FASTER/ ROUGHER	FASTER/ ROUGHER										
	8/12 TPI													
	10/14 TPI	SLOWER/ SMOOTHER												
METAL CUTTING	10 TPI		SLOWER/ SMOOTHER	SLOWER/ SMOOTHER	FASTER/ ROUGHER									
	14 TPI				SLOWER/ SMOOTHER	FASTER/ ROUGHER								
	18 TPI				SLOWER/ SMOOTHER	FASTER/ ROUGHER								
SPECIALTY	24 TPI				SLOWER/ SMOOTHER	SLOWER/ SMOOTHER								
	PRUNING													
	CLEAN WOOD													
PLASTER														
CARBIDE GRIT														
DIAMOND GRIT														

- Choose the Blade Length (Width of Material + 3" = Minimum Blade Length)

**EXAMPLE**



- Choose the Blade Profile

**DEMO BLADES FOR TOUGH STRAIGHT CUTS:**

**MAXIMUM DURABILITY**

- A thicker, more rigid blade body resists fracturing and bending.

**STRAIGHTER CUTS**

- The 1" tall blade body reduces blade twisting for straighter, more accurate cuts.



**THIN KERF BLADES FOR FAST FLEXIBLE CUTS:**

**FASTER CUTS**

- A thinner kerf and blade body allow for faster cutting through material.

**FLEXIBLE CUTS**

- The 3/4" tall blade body and thinner blade width allow for flexible cutting like flush or scroll cuts.



**COMPETITIVE CROSS REFERENCE**

Description	TPI	Length	MILWAUKEE®	LENOX®	BOSCH®	DEWALT®	MK MORSE®	DIABLO®	
METAL CUTTING	10	4"	48-00-5090	-	-	-	-	-	
	10	6"	48-00-5092	610R	RAP10	DW4806	RB810, RB65010, RBMC610	DS0608BFD	
	14	4"	48-00-5181	414R	RM14	DW4807	RB414	DS0414BF	
	14	6"	48-00-5182	614R	RM14	DW4808	RB614, RB65014, RBMC614	DS0614BF	
	14	9"	48-00-5187	814R	RM14	DW4809	RB914	DS0914BF	
	18	4"	48-00-5183	418R	RM18	DW4810	RB418, RB418	DS0418BF	
	18	6"	48-00-5184	618R	RM18	DW4811	RB618, RBMC618	DS0618BF	
	18	9"	48-00-5188	818R	RM18	DW4821	RB918	DS0918BF	
	18	12"	48-00-5189	118R	RM1218	-	RB1218, RBMC1218	DS01214BF	
	24	4"	48-00-5185	424R	RM24	DW4812	RB24	-	
	24	6"	48-00-5186	624R	RM24	DW4813	RB624, RBMC624	-	
	10	6"	48-00-5712	6110R	RESMX2, RSMX2, RRD0V	DW4864	RBFR66210, RBMC64210, RBFR66210W	-	
10	9"	48-00-5713	9110R	RESMX2, RRD0V	DW4865	RBMC95010, RBMC94210, RBFR66210W	DS0908BFD		
10	12"	48-00-5714	12110R	-	DW4870	RBMC125010, RBMC124210	-		
14	6"	48-00-5782	6114R	RCMX2, RRD0V	DW4866, DWA4186	RBFR66214, RBMC64214, RBFR66214W	DS0614BF		
14	9"	48-00-5787	9114R	RCMX2, RRD0V	DW4868, DWA4188	RBMC95014, RBMC94214, RBFR66214W	DS0914BF		
14	12"	48-00-5794	12114R	RCM12X2	DW4838	RBMC125014, RBMC124214	DS1214BF		
THE TORCH™	18	6"	48-00-5784	6118R	RCMX2	DW4867, DWA4186	RB65018, RBMC64218	DS0618BF	
	18	9"	48-00-5788	9118R	RCMX2	DW4869, DWA4188	RBMC95018, RBMC94218	DS0918BF	
	18	12"	48-00-5789	12118R	RCM12X2	DW4871	RBMC125018, RBMC124218	DS1218BF	
	24	6"	48-00-5786	-	-	-	RBMC64224	-	
	24	9"	48-00-5790	824R	-	-	-	DS0920BF	
	24	12"	48-00-5791	-	-	-	-	-	
THIN KERF ICE HARDENED™	14	6"	48-00-4182	614GR	-	-	-	-	
	14	9"	48-00-4187	-	-	-	-	-	
	18	6"	48-00-4194	618GR	-	-	-	-	
	18	9"	48-00-4188	818GR	-	-	-	-	
	18	12"	48-00-4189	-	-	-	-	-	
	24	6"	48-00-4186	624GR	-	-	-	-	
THE TORCH™ ICE HARDENED™	10	6"	48-00-4712	6110GR	-	-	-	-	
	10	9"	48-00-4713	9110GR	-	-	-	-	
	14	6"	48-00-4782	6114GR	RECMBX2	-	-	-	
	14	9"	48-00-4787	9114GR	RECMBX2	-	-	-	
	18	6"	48-00-4784	6118GR	DRECMBX2	-	-	-	
	18	9"	48-00-4788	9118GR	DRECMBX2	-	-	-	
WOOD CUTTING	5	6"	48-00-5035	556R	RW96, RN96	DW4802, DW4847	RB63506, RB65006, RB65056, RB658	-	
	5	9"	48-00-5036	956R	RSNV, RW96, RN96	DW4803, DW4848	RB93506, RB95006	-	
	5	12"	48-00-5037	156R	RW126, RN126	DW4804, DW4849	RB123506, RB125006, RB125056, RBMC12306ST, RBMC125023	-	
THE AX™	5	6"	48-00-5021	606R	RHN6	DW4862, DWA4166	RB66206C	DS0612BW, DS0606CWS	
	5	9"	48-00-5026	966R	RHN6	DW4863, DWA4169	RB96206	DS0912BW, DS0906CWS	
	5	12"	48-00-5027	106R	RHN126	DW4806, DWA41612	RB126206	DS1212BW, DS1206CWS	
MULTI-MATERIAL	8/12	6"	48-00-5091	610R	RPRM6	DW4806, DW4845	-	-	
	8/12	8"	48-00-5093	810R	RAP10	DW4846	RB8501014	DS0914AFC	
	8/12	12"	48-00-5094	110R	RFM10V	DW4839	RB1250812	DS1214AFC	
	10/14	8"	48-00-5193	-	-	-	-	-	
	10/14	12"	48-00-5194	-	-	-	-	-	
	8	6"	48-00-5701	6108R	RSMX2, RDMX2	DW4176	RB66206, RB66210	DS0614BGP	
THE WRECKER™	8	9"	48-00-5706	9108R	RSMX2, RDMX2	DWA4179	RB96206, RB96210	DS0914BGP	
	8	12"	48-00-5711	12108R	RSM12X2	DWA41712	RB126206, RB126210	-	
	8/12	6"	48-00-4091	-	-	-	-	-	
THIN KERF ICE HARDENED™	8/12	6"	48-00-4093	-	-	-	-	-	
	8/12	8"	48-00-4093	-	-	-	-	-	
SPECIALTY	DUCTWORK	30	3.33	48-00-1630	-	-	-	-	
	DRYWALL ACCESS	-	2.5	48-00-1640	-	-	-	-	
	FLUSH CUT	5	12"	48-00-1800	-	-	-	-	
	ROUGH-IN	5	7-3/8"	48-00-1810	-	-	-	-	
	PRUNING BLADE	5	9"	48-00-1301	-	RP95	-	RC905	DS09095FG
		5	12"	48-00-1303	-	RP125	-	-	DS12095FG
	CLEAN WOOD	6	6"	48-00-5015	606R	RPRAP6, RSNV	DW4850	RB606ST, RB658	-
		6	9"	48-00-5016	956R	RW96, RN96	-	RB25506, RB95006	-
		6	12"	48-00-5017	156R	-	-	RB123506, RB125006	-
	SCROLLING	4/6	6"	48-00-5041	676RC	-	DW4816	RB65006C	-
		10	3-5/8"	48-00-5161	314RC	-	-	-	-
		14	3-5/8"	48-00-5162	314RC	-	DW4814	-	-
PLASTER	18	3-5/8"	48-00-5163	318RC	RSM118	DW4815	RB118S	-	
	6	5"	48-00-5052	456RP	-	DW4851	RB606	-	
	GRIT	6"	48-00-1420	600RG	RCB6G, RBDG6C	DW4844	RTC06	-	
CARBIDE GRIT	GRIT	9"	48-00-1430	800RP	RBDG9C	DW4843	RTC08	DS0930CGX	
	GRIT	6"	48-00-1440	-	-	-	RBDG6C	-	
THE TORCH™ DIAMOND GRIT	GRIT	9"	48-00-1450	-	-	-	-	DS0930CGX	
	GRIT	-	48-00-1450	-	-	-	-	-	
GROUT REMOVAL TOOL	GRIT	-	48-00-5450	-	-	-	-	-	
	3" SCRAPER BLADE	-	5-1/2"	48-00-5456	-	-	-	-	
1-1/2" SCRAPER BLADE	GRIT	-	48-00-5463	-	-	-	-	-	
	GRIT	-	48-00-5463	-	-	-	-	-	

**NEW 2014 / 2015**  
**SAWZALL® BLADE CATALOGUE**



**IF IT DOESN'T SAY  
MILWAUKEE,®  
IT'S NOT  
SAWZALL.®**

**METAL CUTTING SAWZALL® BLADES**



THE TORCH™ metal-cutting blades are designed to provide tough, straight cuts in all metal materials. Choose THE TORCH™ blades when you need straight cuts in pipe or tube, or when you need greater tooth durability in hollow materials like strut or conduit. THE TORCH™ blades are 1" tall and .042" thick.

Thin Kerf metal-cutting blades are designed to provide fast, flexible cuts in all metal materials. Choose Thin Kerf blades when you need flexibility for flush cuts or scroll cuts, or when you want faster cuts in solid materials like threaded rod or bar stock. Thin Kerf metal-cutting blades are 3/4" tall and .035" thick.

THE TORCH™ TOUGH STRAIGHT CUTS									THIN KERF FAST FLEXIBLE CUTS					
TPI	Length	Materials	5 Packs	25 Packs	50 Packs	Bulk (10)	Bulk (25)	Bulk (100)	5 Packs	25 Packs	50 Packs	Bulk (10)	Bulk (25)	Bulk (100)
10	4"		-	-	-	-	-	-	48-00-5090	-	-	-	-	-
10	6"		48-00-5712	48-00-8712	-	-	48-01-2712	48-01-7712	48-00-5092	-	48-01-6092	-	-	48-01-7092
10	9"		48-00-5713	48-00-8713	-	48-01-2703	48-01-2713	48-01-7713	-	-	-	-	-	-
10	12"		48-00-5714	-	-	-	48-01-2714	-	-	-	-	-	-	-
14	4"		-	-	-	-	-	-	48-00-5181	-	-	-	-	-
14	6"		48-00-5782	48-00-8782	-	48-01-2782	48-01-2782	48-01-7782	48-00-5182	48-00-8182	48-01-6182	48-01-2182	48-01-2182	48-01-7182
14	9"		48-00-5787	48-00-8787	-	48-01-2787	48-01-2787	48-01-7787	48-00-5187	-	48-01-6187	48-01-2187	48-01-2187	48-01-7187
14	12"		48-00-5794	-	-	-	48-01-2794	-	-	-	-	-	-	-
18	4"		-	-	-	-	-	-	48-00-5183	-	-	-	-	-
18	6"		48-00-5784	48-00-8784	-	48-01-2784	48-01-2784	48-01-7784	48-00-5184	48-00-8184	48-01-6184	48-01-2184	48-01-2184	48-01-7184
18	9"		48-00-5788	48-00-8788	-	48-01-2788	48-01-2788	48-01-7788	48-00-5188	-	48-01-6188	48-01-2188	48-01-2188	48-01-7188
18	12"		48-00-5789	48-00-8789	-	48-01-2789	48-01-2789	48-01-7789	48-00-5189	-	48-01-6189	48-01-2189	-	48-01-7189
24	4"		-	-	-	-	-	-	48-00-5185	-	-	-	-	-
24	6"		48-00-5786	-	-	-	-	-	48-00-5186	48-00-8186	48-01-6186	-	48-01-2186	48-01-7186
24	9"		48-00-5790	-	-	-	-	-	-	-	-	-	-	-
24	12"		48-00-5791	-	-	-	-	-	-	-	-	-	-	-

ICE HARDENED™ cryogenic treatment is available on both Thin Kerf and THE TORCH™ metal-cutting blades. Choose ICE HARDENED™ blades when cutting thick or hard materials like angle iron, rebar and Schedule 80 pipe that cause excessive heat build up. In these extreme applications, ICE HARDENED™ cryogenics will extend the wear life of the blade.

THE TORCH™ TOUGH STRAIGHT CUTS									THIN KERF FAST FLEXIBLE CUTS					
TPI	Length	Materials	5 Packs	25 Packs	50 Packs	Bulk (25)	Bulk (100)		5 Packs	25 Packs	50 Packs	Bulk (25)	Bulk (100)	
10	6"		48-00-4712	-	48-01-8712	-	48-01-9712		-	-	-	-	-	
10	9"		48-00-4713	-	48-01-8713	-	48-01-9713		-	-	-	-	-	
14	6"		48-00-4782	-	48-01-8782	-	48-01-9782		48-00-4182	-	48-01-8182	-	48-01-9182	
14	9"		48-00-4787	-	48-01-8787	-	48-01-9787		48-00-4187	-	48-01-8187	-	48-01-9187	
18	6"		48-00-4784	-	48-01-8784	-	48-01-9784		48-00-4184	-	48-01-8184	-	48-01-9184	
18	9"		48-00-4788	-	48-01-8788	-	48-01-9788		48-00-4188	-	48-01-8188	-	48-01-9188	
18	12"		-	-	-	-	-		48-00-4189	-	-	-	-	
24	6"		-	-	-	-	-		48-00-4186	-	48-01-8186	-	48-01-9186	



**WOOD CUTTING SAWZALL® BLADES**



THE AX™ wood-cutting blades are designed to provide tough, straight cuts in nail-embedded wood and engineered lumber. Choose THE AX™ blades for straighter door and window cut-outs or for greater tooth durability when cutting a lot of nails. THE AX™ blades are 1" tall and .062" thick.

Thin Kerf wood-cutting blades are designed to provide fast, flexible cuts in nail-embedded wood and engineered lumber. Choose Thin Kerf blades for flush cuts and scroll cuts or for slightly faster cutting in dimensional lumber, plywood and OSB. Thin Kerf wood-cutting blades are 3/4" tall and .050" thick.

THE AX™ TOUGH STRAIGHT CUTS						THIN KERF FAST FLEXIBLE CUTS							
TPI	Length	Materials	5 Packs	25 Packs	Bulk (10)	Bulk (25)	Bulk (100)	5 Packs	25 Packs	50 Packs	Bulk (10)	Bulk (25)	Bulk (100)
5	6"		48-00-5021	48-00-8021	48-01-2001	48-01-2021	48-01-7021	48-00-5035	-	48-01-6035	48-01-2015	48-01-2035	48-01-7035
5	9"		48-00-5026	48-00-8026	48-01-2006	48-01-2026	48-01-7026	48-00-5036	48-00-8036	48-01-6036	48-01-2016	48-01-2036	48-01-7036
5	12"		48-00-5027	48-00-8027	48-01-2007	48-01-2027	48-01-7027	48-00-5037	-	48-01-6037	48-01-2017	48-01-2037	48-01-7037



**MULTI-MATERIAL SAWZALL® BLADES**

Both Thin Kerf and THE WRECKER™ multi-material blades are designed to handle the broadest spectrum of applications. Choose multi-material blades when cutting wood, plastic and metal at the same time or when you need to quickly switch between applications without changing your blade.



THE WRECKER™ multi-material blades are designed for true demolition work. Choose THE WRECKER™ blades when you need tough cuts in nail-embedded wood, plaster and ferrous and non-ferrous metals. THE WRECKER™ blades are 1" tall and .062" thick.

Thin Kerf multi-material blades are designed to provide fast, flexible cuts in woods, plastics and metals. 8/12 TPI blades are 3/4" tall and .050" thick, while 10/14 TPI blades are 3/4" tall and .035" thick.

THE WRECKER™ TOUGH STRAIGHT CUTS						THIN KERF FAST FLEXIBLE CUTS							
TPI	Length	Materials	5 Packs	25 Packs	Bulk (10)	Bulk (25)	Bulk (100)	5 Packs	25 Packs	50 Packs	Bulk (10)	Bulk (25)	Bulk (100)
8	6"		48-00-5701	48-00-8701	-	48-01-2701	48-01-7701	-	-	-	-	-	-
8	9"		48-00-5706	48-00-8706	48-01-2702	48-01-2706	48-01-7706	-	-	-	-	-	-
8	12"		48-00-5711	48-00-8711	-	48-01-2711	48-01-7711	-	-	-	-	-	-
8/12	6"		-	-	-	-	-	48-00-5091	-	48-01-6091	-	-	48-01-7091
8/12	8"		-	-	-	-	-	48-00-5093	48-00-8093	48-01-6093	48-01-2073	48-01-2093	48-01-7093
8/12	12"		-	-	-	-	-	48-00-5094	-	48-01-6094	-	48-01-2094	-
10/14	8"		-	-	-	-	-	48-00-5193	-	-	-	-	-
10/14	12"		-	-	-	-	-	48-00-5194	-	-	-	-	-

The same ICE HARDENED™ cryogenic treatment that is available in metal cutting blades is also available in multi-material blades.

THE WRECKER™ TOUGH STRAIGHT CUTS					THIN KERF FAST FLEXIBLE CUTS						
TPI	Length	Materials	5 Packs	25 Packs	Bulk (25)	Bulk (100)	5 Packs	25 Packs	50 Packs	Bulk (25)	Bulk (100)
8/12	6"		-	-	-	-	48-00-4091	-	48-01-8091	-	48-01-9091
8/12	8"		-	-	-	-	48-00-4093	-	48-01-8093	-	48-01-9093

**SPECIALTY SAWZALL® BLADES**

Description	TPI	Length	Height	Width	1 Pack	3 Pack	5 Pack	50 Pack	Bulk (100)
DUCTWORK	30	3.33"	0.75"	0.050"	-	-	48-00-1630	-	-
DRYWALL ACCESS	-	2.5"	0.75"	0.062"	48-00-1640	-	-	-	-
FLUSH CUT	5	12"	2-1/8"	0.062"	48-00-1600	-	-	-	-
ROUGH-IN	5	7-3/8"	1/2"	0.062"	-	-	48-00-1610	-	-
THE TORCH™ DIAMOND GRIT	GRIT	6"	1"	0.042"	48-00-1440	-	-	-	-
	GRIT	9"	1"	0.042"	48-00-1450	-	-	-	-
	GRIT	6"	3/4"	0.032"	48-00-1421	48-00-1420	-	48-01-6420	-
CARBIDE GRIT	GRIT	9"	3/4"	0.032"	48-00-1431	48-00-1430	-	48-01-6430	-
	GRIT	5	9"	3/4"	0.049"	48-00-1304	-	48-00-1301	-
	GRIT	5	12"	3/4"	0.049"	48-00-1305	-	48-00-1303	-
PRUNING	GRIT	6	6"	3/4"	0.050"	-	-	48-00-5015	-
	GRIT	6	9"	3/4"	0.050"	-	-	48-00-5016	-
	GRIT	6	12"	3/4"	0.050"	-	-	48-00-5017	-
CLEAN WOOD	GRIT	6	5"	3/4"	0.050"	-	-	48-00-5052	-
	GRIT	10	3-5/8"	5/16"	0.035"	-	-	48-00-5161	-
METAL SCROLLING	GRIT	14	3-5/8"	5/16"	0.035"	-	-	48-00-5162	-
	GRIT	18	3-5/8"	5/16"	0.035"	-	-	48-00-5163	-
WOOD SCROLLING	4/6	6"	1/2"	0.050"	-	-	48-00-5041	-	-



**SAWZALL® / HACKZALL® UTILITY BLADES**

Description	1 Pack	Description	1 Pack	Description	1 Pack	Bulk (5)	Description	1 Pack	Bulk (5)
GROUT REMOVAL TOOL	49-00-5450	5" SCRAPER BLADE	49-00-5455	3" SCRAPER BLADE	49-00-5456	49-01-5456	1-1/2" SCRAPER BLADE	49-00-5463	49-01-5463

**HACKZALL® BLADES**

Application	Length	Product No.	Qty	Application	Length	Product No.	Qty
WOOD	4"	49-00-5460	5	PVC	4"	49-00-5414	5
WOOD SCROLLING	3-1/2"	49-00-5310	5	EMT	6"	49-00-5614	5
METAL SCROLLING	3-1/2"	49-00-5324	5	DUCT	4"	49-00-5418	5
FIBERGLASS	4"	49-00-5400	3	PLASTER AND DRYWALL	4"	49-00-5424	5
MULTI-MATERIAL	4"	49-00-5410	5				

Designed to optimize the cutting performance of HACKZALL® recip saws. Accessibility: Shorter blades allow access to tight spaces.

**SAWZALL® BLADE SETS**

Product No.	49-22-5403	49-22-0240	49-22-1145	49-22-0220	49-22-1129	49-22-1131	49-22-1132
Description	3 PC MATERIAL REMOVAL SET	8 PC THIN KERF SAWZALL® BLADE SET	9 PC THIN KERF SAWZALL® BLADE SET	10 PC HACKZALL® BLADE SET	12 PC DEMO SAWZALL® BLADE SET	14 PC ICE HARDENED™ DEMO & THIN KERF METAL CUTTING SAWZALL® BLADE SET	32 PC DEMO & THIN KERF METAL CUTTING SAWZALL® BLADE SET
Contents	(1) 1-1/2" scraper blade (1) 3" scraper blade (1) grout removal tool	(2) 6" 5TPI Thin Kerf wood blades (2) 9" 5TPI Thin Kerf wood blades (2) 6" 14TPI ICE HARDENED™ Thin Kerf metal blades (2) 6" 18TPI ICE HARDENED™ Thin Kerf metal blades	(3) 6" 24TPI Thin Kerf metal blades (3) 6" 14TPI Thin Kerf wood blades (2) 6" 5TPI Thin Kerf wood blades (1) 9" 5TPI Thin Kerf wood blade	(2) Wood blades (2) EMT blades (2) Duct blades (3) 6" PVC blades	(4) 6" 18TPI THE TORCH™ blades (2) 6" 8TPI THE WRECKER™ blades (2) 6" 5TPI THE AX™ blades (2) 9" 5TPI THE AX™ blades (2) 9" 14TPI THE TORCH™ blades	(4) 6" 14TPI ICE HARDENED™ Thin Kerf metal blades (2) 9" 10TPI ICE HARDENED™ THE TORCH™ blades (2) 9" 14TPI ICE HARDENED™ THE TORCH™ blades (2) 9" 18TPI ICE HARDENED™ THE TORCH™ blades	(4) 9" 5TPI THE AX™ blades (4) 9" 8TPI THE WRECKER™ blades (4) 9" 10TPI THE TORCH™ blades (4) 9" 18TPI THE TORCH™ blades (4) 8" 5TPI Thin Kerf wood blades (4) 8" 8/12TPI Thin Kerf multi-material blades (4) 6" 14TPI Thin Kerf metal blades