

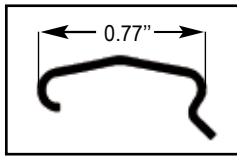
# Cleats

firmly secure together two flange connections for a more air tight seal. SMACNA recommends use of 6" cleats at 15" centers maximum for 3" WG or less and at 12" centers maximum for higher pressures. For installation tools, see page 17.

## Installation Recommendations

- 1/2" to 2" sp - 1 piece on 24" centers
- 2" to 3" sp - 1 piece on 18" centers
- 4" to 6" sp - 1 piece on 12" centers
- Over 10" sp - continuous cleat

## Dyn-O-Mate Cleats

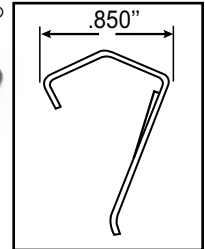
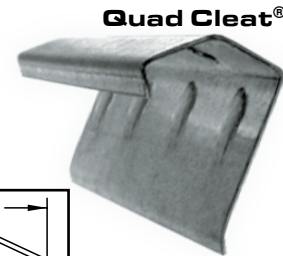


- All Dyn-O-Mate Cleats are for use on all Dyn-O-Mate J & H Flange styles.
- 20 gauge flanges for airtight duct connections.
- DOM-CLT is manufactured from 20 gauge galvanized steel 6" pieces.
- DOM-PCLT is extruded .070" PVC and designed for breakaway connection needs.

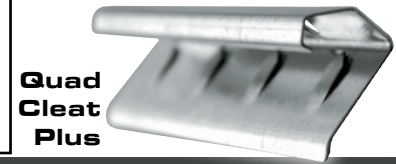
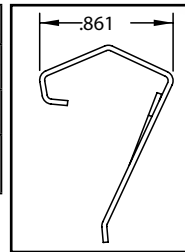
Item #	Code	Description	Packaging
21250	DOMCLT	6in. Metal Cleat	500/Box (250ft.)
21252	DOMPCLT	6in. Plastic Cleat	500/Box (250ft.)

## Quad Cleats

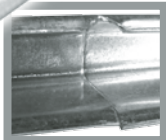
- DOMQCLT & HDQC-PLUS are compatible with Dyn-O-Mate™ J, Ductmate™ 35, CL Ward™ J, Ward Industries™ J, Hardcast™ flanges, TDC, TDF and TD Connections, and manufactured from 22 gauge steel.
- HDQC-PLUS is recommended for high pressure, heavy duty transverse duct.
- Both the Quad Cleat and Quad Cleat Plus incorporate embossed "darts" which help the cleat lock firmly onto the flange.



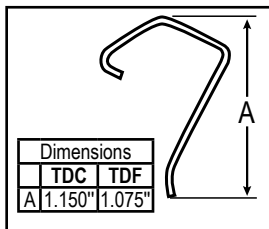
Item #	Code	Description	Packaging
21259	DOMQCLT	5-3/4in. Metal Quad Cleat®	500/Box (240ft.)
21269	HDQC-PLUS	6in. Heavy Duty Quad Cleat	500/Box (250ft.)
21228	HDQC-PLUS-SS	Stainless Steel 6in. Heavy Duty Quad Cleat	500/Box (250ft.)



## TDC/TDF Cleats



Breakaway



- TDF-CLT is used with TDF connection, TDC-CLT is used with TDC connection.
- TDC/TDF-2230 is 22 gauge steel formed into lengths of 30" long and divided into five 6" cleats that are partially cut through allowing them to be easily separated into 6" pieces.

Item #	Code	Description	Packaging
30" Pieces			
13230	TDC2230	TDC 6in. Metal (Pre-Scored Cleat)	60-30in. pcs. (150ft.)
13231	TDF2230	TDF 6in. Metal (Pre-Scored Cleat)	60-30in. pcs. (150ft.)

## TDF Plastic Cleat

- TDF-PCLT is extruded .070" PVC and designed for breakaway connection needs.

Item #	Code	Description	Packaging
6" Pieces			
21253	TDFPCLT	TDF 6in. Plastic	500/Box (250ft.)

