- COBURN'S - TECH SERVICES - HVAC -	<b>3 Phase Imbalance Sheet</b>
L1 – L2	
L2 – L3	
L1 – L3	
Total	
Divided by 3= <u>Avera</u>	<u>ge voltage</u>

Deviation between average voltage and each phase

Average Voltage	L1 – L2	=	Voltage Deviation
Average Voltage	L2 – L3	=	<b>Voltage Deviation</b>
Average Voltage	L1 – L3	=	Voltage Deviation

Take the Maximum Voltage Deviation (highest number) and plug into the following formulas % Imbalance = Maximum Voltage Deviation ÷ Average Voltage x 100

\_\_\_\_\_=\_\_\_\_ × 100

2% Voltage imbalance can be damaging to three phase equipment

% voltage unbalance	Winding temp. (°C)	I <sup>2</sup> R losses (% of total)	Efficiency reduction	Expected winding life (years)
0	120	30%		20 years
1	130	33%	Up to 1/2%	10
2	140	35%	1-2%	5
3	150	38%	2-3%	2.5
4	160	40%	3-4%	1.25
5	180	45%	5% or more	Less than 1