

Medium Gear PVC Cement

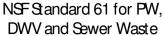
Description

- Medium-bodied clear cement for use on all schedules and classes of PVC pipe and fittings up to 6" diameter with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Recommended for potable water, pressure pipe, conduit and DWV.
- Pecommended application temperature 40°F to 110°F / 4°C to 43°C
- Meets ASTM D2564.



<u>Listings</u>







IAPMO Listed

Maximum VOCper SCAQMD 1168/316A or BAAQMD Method 40: 510 g/L

INGREDIENTS (CAS Number)

Acetone (67-64-1), Amorphous Slica (112945-52-5), Cyclohexanone (108-94-4), Methyl Ethyl Ketone (78-93-3), PVC Pesin (9002-86-2), Tetrahydrofuran (109-99-9)

MSDSNumber: 1101E

Product Number	<u>Sze</u>	<u>Qty</u>	<u>Wgt</u>	Product Number	<u>Sze</u>	<u>Qty</u>	<u>Wgt</u>
31017	4 oz.	24	27 lbs.	310173	4 oz.	72	9 lbs.
31018	8 oz.	24	28 lbs.	310183	8 oz.	36	15 lbs.
31019	16 oz.	24	50 lbs.	310193	16 oz.	10	28 lbs.
31020	32 oz.	12	27 lbs.	310203	32 oz.	6	27 lbs.
31021	Gallon	6	50 lbs.				

Oatey Co. 4700 West 160 th St. Geveland, OH 44135 Phone: 1-800-321-9532 Phone: 1-800-321-9535 Visit <u>www.oatey.com</u> for Update





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Lap Shear Strength

2 hours

16 hours

72 hours

CHEMICALP	ROPE	RIIES
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Gear Liquid Appearance Viscosity Min. 500 cps @73°F±2°F Density 7.74 ± 0.2 lbs/gallon Shelf Life 3 years from manufacture date

Set Up Time

30°Fto 50°F 50°Fto 70°F

3-4 minutes 70°Fto 90°F 1-2 minutes

PHYSICAL PROPERTIES

250 psi

500 psi

900 psi

5-6 minutes

(min. ASTM Standards)

Precautions

Read all information carefully before using this product.

DANGER!: CAUSES SERIOUS EYE I RRITATION. HARM FULLIF INHALED. MAY CAUSE DROWSINESS OR DIZZINESS. MAY CAUSE RESPIRATORY IRRITATION. REPEATED EXPOSURE MAY CAUSE SKIN DRYNESS OR ORACKING. Long term overexposure to solvents may cause damage to the brain, nervous system, reproductive system, respiratory system, mucous membranes, liver and kidneys. Contains a chemical classified by the USEPA as a suspected possible carcinogen. KEEP OUT OF REACH OF CHILDREN.

PRECAUTIONS: Avoid breathing vapors. Use only outdoors or in a well-ventilated area. Use explosionproof electrical/ventilating equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wear a NIOSH-approved respirator for organic solvents. Keep away from heat/sparks/open flames/hot surfaces. No smoking. Vapors may accumulate in low places and may ignite explosively. Keep container tightly closed and cool. Wear protective gloves and eye protection. Wash thoroughly after handling. Do not eat or drink while using this product.

EMERGENCY/ FIRST AID: CALL 1-877-740-5015 FOR INSTRUCTIONS.

IF SWALLOWED: Immediately call a POISON CENTER/doctor. Do NOT induce vomiting. Prinse mouth. This product may be aspirated into the lungs and cause chemical pneumonitis, a potentially fatal condition. If IN EYES Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists, get medical attention. If ON SKIN: Rinse skin with water/shower. Take off immediately all contaminated clothing. If INHALED: Remove person to fresh air and keep comfortable for breathing. Call POISON CENTER/doctor if you feel unwell. If medical advice is needed, have product container or label at hand. FIRE Use dry chemical, foam, or carbon dioxide extinguisher. Water spray may be applied to reduce potential vapors or for cooling. Burning liquid extinguished with water will oat and may re-ignite on surface of water. SPILLS Remove all sources of ignition and ventilate area. Personnel deaning up the spill should wear appropriate personal protective equipment, including respirators if vapor concentrations are high. Soak up spill with absorbent material. Put absorbent material in covered, labeled metal containers. Dispose of contents/ container in accordance with local regulations. Sore in a well-ventilated space. Sore locked up.

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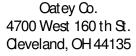
Directions for Use

Store and use at temperatures between 40 F and 110 F. At temperatures outside of this range, special care must be taken to prepare good joints and prevent exposure to solvents. Sir or shake before using; if jelly-like, don't use. Do not thin.

- 1. Out pipe ends square, chamfer and clean pipe ends.
- 2. Check dry fit of pipe and fitting. Pipe should easily go 1/3 of the way into the fitting. If pipe bottoms, it should be snug.
- 3. Use a suitable applicator at least 1/2 the size of the pipe diameter. For larger size pipe systems use a natural bristle brush or roller.
- 4. Gean pipe and fitting with a listed primer.
- 5. Apply liberal coat of cement to pipe to the depth of the socket, leave no uncoated surface.
- 6. Apply a thin coat of cement to inside of fitting, avoid puddling of cement. Puddling can cause weakening and premature failure of pipe or fitting. Apply a second coat of cement to the pipe.
- 7. Assemble parts QUICKLY. Cement must be fluid. If cement surface has dried, recoat both parts.
- 8. Push pipe FULLY into fitting using a 1/4 turning motion until pipe bottoms.
- 9. Hold pipe and fitting together for 30 seconds to prevent pipe push-out longer at low temperatures. Wipe off excess.
- 10. Allow 15 minutes for good handling strength and 2 hours cure time at temperatures above 60° F before pressure testing up to 180 psi. Longer cure times may be required at temperatures below 60° F or with pipe above 3".

DO NOT TEST WITH AIR.

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