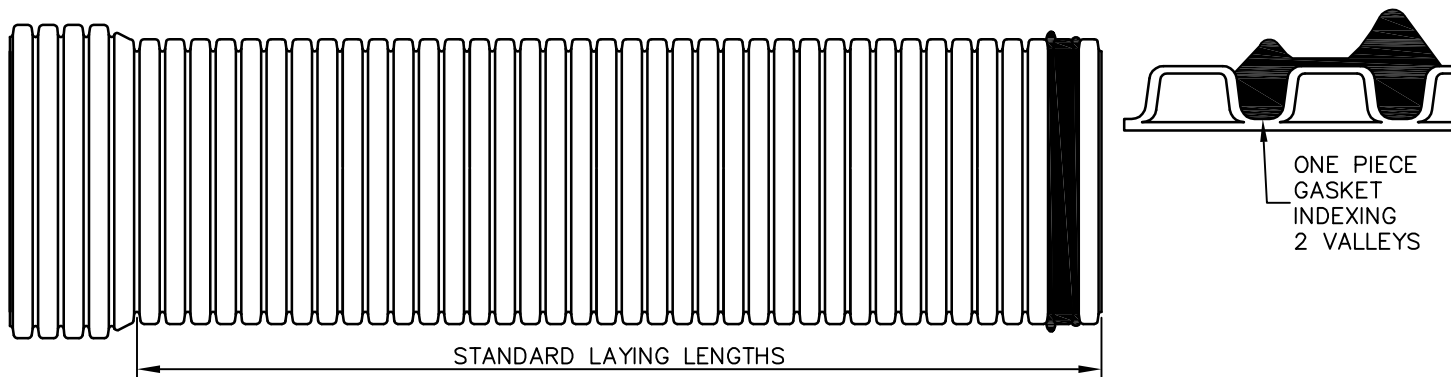




4" THRU 10" DIAMETERS = 12'-6"
 12" THRU 36" DIAMETERS = 22'-0 OR 14'-0"

NOMINAL DIAMETERS (IN.)	AVERAGE O.D. (SPIGOT) (IN.)	AVERAGE O.D. (BELL) (IN.)	AVERAGE I.D. (IN.)	PIPE STIFFNESS (PSI)	MINIMUM FLATTENING (%)
4	4.3	4.9	3.9	46	40
6	6.4	6.9	5.9	46	40
8	8.6	9.3	7.9	46	40
10	10.8	11.7	9.8	46	40
12	12.8	13.9	11.7	46	40
15	15.7	16.9	14.3	46	40
18	19.2	20.6	17.6	46	40
21	22.6	24.6	20.7	46	40
24	25.6	27.9	23.5	46	40
30	32.2	35.1	29.5	46	40
36	38.7	42.3	35.5	46	40

SCOPE

THIS SPECIFICATION INCLUDES MATERIALS, TEST METHODS AND INSTALLATION REQUIREMENTS FOR 4 TO 36-INCH DIAMETER POLYVINYL CHLORIDE (PVC) CORRUGATED PIPE WITH A SMOOTH INTERIOR. THE REQUIREMENTS OF THIS SPECIFICATION ARE INTENDED TO PROVIDE PIPE AND FITTINGS SUITABLE FOR UNDERGROUND USE IN NON-PRESSURE APPLICATIONS SUCH AS SANITARY SEWERS, STORM SEWERS, DRAINAGE AND UNDERDRAINS.

PIPE

PVC CORRUGATED PIPE WITH A SMOOTH INTERIOR SHALL CONFORM TO THE REQUIREMENTS OF ASTM DESIGNATION F949. PIPE AND FITTINGS SHALL BE HOMOGENEOUS THROUGHOUT AND FREE FROM VISIBLE CRACKS, HOLES, FOREIGN INCLUSIONS OR OTHER INJURIOUS DEFECTS. PIPE SHALL BE MANUFACTURED TO 46 PSI STIFFNESS WHEN TESTED IN ACCORDANCE WITH ASTM TEST METHOD D2412. THERE SHALL BE NO EVIDENCE OF SPLITTING, CRACKING OR BREAKING WHEN THE PIPE IS TESTED PER ASTM TEST METHOD D2412 IN ACCORDANCE WITH ASTM F949 SECTION 7.5 AND ASTM F794 SECTION 8.5. THE PIPE SHALL BE MADE OF PVC COMPOUND HAVING A MINIMUM CELL CLASSIFICATION OF 12454 AS DEFINED IN ASTM SPECIFICATION D1784.

FITTINGS:

ALL FITTINGS FOR PVC CORRUGATED SEWER PIPE WITH A SMOOTH INTERIOR SHALL CONFORM TO ASTM F949, SECTION 5.2.3 OR F794, SECTION 7.2.4. TO INSURE COMPATIBILITY, THE PIPE MANUFACTURER SHALL PROVIDE ALL FITTINGS.

JOINTS:

ALL JOINTS SHALL BE MADE WITH INTEGRALLY-FORMED BELL AND SPIGOT GASKETED CONNECTIONS. THE MANUFACTURER SHALL PROVIDE DOCUMENTATION SHOWING NO LEAKAGE WHEN GASKETED PIPE JOINTS ARE TESTED IN ACCORDANCE WITH ASTM TEST METHOD D3212. ELASTOMERIC SEALS (GASKETS) SHALL MEET THE REQUIREMENTS OF ASTM DESIGNATION F477.

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A-2000 PVC SEWER PIPE

PRODUCT SPECIFICATION
 FOR (F949) PVC PIPE
 (ENGLISH)

SCALE: N/A
 DRAWN BY: FAM
 DATE: 10/10/08
 REV. BY: —
 DATE: —
 SHEET:
 1 of 1