

# STEP BITS & ANNULAR CUTTERS

## STEP BITS

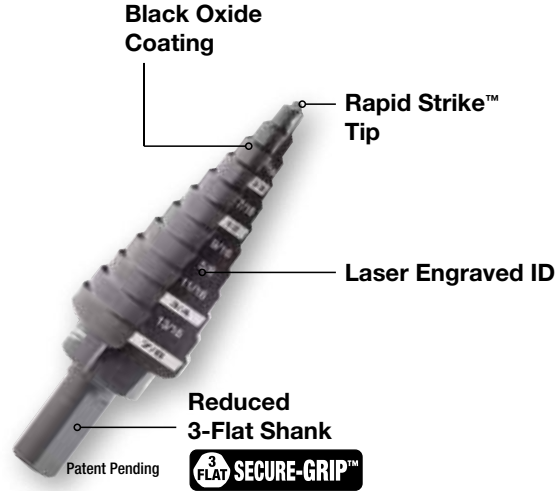
**JAM-FREE\***  
**PERFORMANCE**

UP TO  
**2X FASTER**  
WITH RAPID STRIKE™ TIP

UP TO  
**4X LIFE**

UP TO  
**50% MORE HOLES**  
PER CHARGE

Model #	Description	Holes
48-89-9201	#1 Step Drill Bit 1/8" - 1/2"	13
48-89-9202	#2 Step Drill Bit 3/16" - 1/2"	6
48-89-9203	#3 Step Drill Bit 1/4" - 3/4"	9
48-89-9204	#4 Step Drill Bit 3/16" - 7/8"	12
48-89-9205	#5 Step Drill Bit 1/4" - 1-3/8"	10
48-89-9206	#6 Step Drill Bit 3/8" & 1/2"	2
48-89-9207	#7 Step Drill Bit 7/8"	1
48-89-9208	#8 Step Drill Bit 1/2" - 1"	8
48-89-9209	#9 Step Drill Bit 7/8" & 1-1/8"	2
48-89-9211	#10 Step Drill Bit 7/8", 1-1/8", 1-7/32"	3
48-89-9212	#11 Step Drill Bit 7/8", 1-1/8", 1-7/32", 1-3/8"	4
48-89-9221	3 Pc Step Drill Bit Set (#1, #2, #4)	-
48-89-9223	4 Pc Step Drill Bit Set (#1, #4, #7, #12)	-
48-89-9224	6 Pc Step Drill Bit Set (#1, #4, #6, #7, #9)	-



**OPTIMIZED FOR**  
**CORDLESS DRILLS IN HIGH SPEED\***

\*When used in most professional 18V cordless drills with Lithium-Ion battery technology.

## ANNULAR CUTTERS



### FASTER CUTTING

- Thinner wall design for faster, more efficient cutting

### LONG LIFE

- Proprietary steel, optimized for steel cutting

### UNIVERSAL SHANK

- Fits directly into Milwaukee® compact magnetic drill press
- Works with 3/4" Weldon® style shank arbor

Size	1" Depth	2" Depth
1/2"	49-59-0500	49-59-2050
9/16"	49-59-0562	49-59-2056
5/8"	49-59-0625	49-59-2063
11/16"	49-59-0687	49-59-2069
3/4"	49-59-0750	49-59-2075
13/16"	49-59-0812	49-59-2081
7/8"	49-59-0875	49-59-2089
15/16"	49-59-0937	49-59-2094
1"	49-59-1000	49-59-2100
1-1/16"	49-59-1062	49-59-2106
1-1/8"	49-59-1125	49-59-2113
1-3/16"	49-59-1187	49-59-2119
1-1/4"	49-59-1250	49-59-2125

Size	1" Depth	2" Depth
1-5/16"	49-59-1312	49-59-2131
1-3/8"	49-59-1375	49-59-2138
1-7/16"	49-59-1437	49-59-2144
1-1/2"	49-59-1500	49-59-2150
1-9/16"	49-59-1562	49-59-2156
1-5/8"	49-59-1625	49-59-2163
1-11/16"	49-59-1687	49-59-2169
1-3/4"	49-59-1750	49-59-2175
1-13/16"	49-59-1812	49-59-2181
1-7/8"	49-59-1875	49-59-2188
1-15/16"	49-59-1937	49-59-2194
2"	49-59-2000	49-59-2200

## ANNULAR CUTTER SETS



6 Pc Annular Cutter Set (1" Depth) 49-22-8400	9 Pc Annular Cutter Set (2" Depth) 49-22-8410
<b>Includes:</b>	<b>Includes:</b>
<ul style="list-style-type: none"> <li>■ 9/16", 5/8", 11/16", 13/16", 15/16", 1-1/16" and ejector pin</li> </ul>	<ul style="list-style-type: none"> <li>■ 1/2", 9/16", 5/8", 11/16", 3/4", 13/16", 7/8", 15/16", 1-1/16" and (2) ejector pins</li> </ul>

## ANNULAR CUTTER ACCESSORIES

Description	Part Number
#3 Morse Taper To Weldon® Shank Arbor	49-56-0025
Arbor Wrench Set	49-96-0010
(2) 1" Ejector Pins	44-60-1720
(2) 2" Ejector Pins	44-60-1721
HAWG WASH® Lubricant (16 Oz Bottle)	49-32-0081
HAWG WASH® Hand Pump	44-46-0090
HAWG WASH® Hand Pump Oil Hose	43-75-0010