

# HP Storm Pipe 12"-60"





THE MOST ADVANCED NAME IN WATER MANAGEMENT SOLUTIONS<sup>™</sup>

# HP STORM PIPE 12"-60" FOR STORM APPLICATIONS

# **Overview**

An addition to our proven line of pipe products, HP Storm is a high-performance polypropylene (PP) pipe for gravity-flow storm drainage applications. HP Storm is the perfect choice when premium joint performance and/or greater pipe stiffness is required. HP Storm couples advanced polypropylene resin technology with a proven, dual-wall profile design for superior performance and durability.

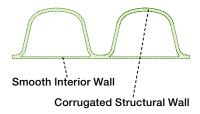
Specify HP Storm with confidence based on national standards and approvals. This innovative product meets or exceeds ASTM F2881 and AASHTO M330. From a federal perspective, polypropylene pipe is approved for use by the Army Corps of Engineers for storm drainage applications under Section 33 40 00 (Unified Facilities Guide Specifications). The Federal Aviation Authority (FAA) permits polypropylene pipe under airfield pavements per Item D-701, Pipe for Storm Drains and Culverts in AC 150/5370-10G (Standards for Specifying Construction of Airports). Additionally, the American Railway Engineering and Maintence-of-Way Association (AREMA) approves polypropylene pipe in storm drainage applications under railroads.

# **Advanced Dual Wall Profile Construction**

12"-60" (300 - 1500 mm) diameter HP Storm pipe utilizes an enhanced dual wall construction, providing increased pipe stiffness. The additional stiffness and beam strength enhances jobsite performance in stringent line and grade requirements. The pipe profile is completed with a smooth interior which provides additional strength and excellent flow characteristics.

## **Superior Polypropylene Material**

Made from an engineered impact modified co-polymer compound, the superior strength and material properties of polypropylene offer robust pipe stiffness, excellent handling characteristics, and long service life when compared to traditional storm sewer products. It is highly resistant to chemical attack and is unaffected by soils or effluents with PH ranges 1.5 to 14. The unique light grey resin color provides immediate jobsite recognition as well as improving the pipe's interior visibility during post-installation inspection.





**Interior View** 



**Polypropylene Resin** 

# **Superior Joint Performance**

HP Storm pipe has an extended bell that adds an additional factor of safety within each joint. The joint performance meets or exceeds the 10.8 psi laboratory performance standards per ASTM D3212 requirements. Third party certification of joint performance is available upon request.

In the field, each section of HP Storm may be tested by a low pressure air test, according to ASTM F1417, which is a commonly used standard and specifies that 3.5 psi air pressure be held for a specified length of time based upon pipe diameter and length of run.

Where an infiltration/exfiltration test is preferred, ASTM F2487 specifies a simplistic method of verifying proper joint performance.

# **Fittings**

Both standard and custom fittings are available for the HP Storm product line. A complete line of standard Nyloplast PVC molded fittings are available in the 12"–30" (300-750mm) mainline sizes. Standard branch laterals are designed to accept SDR-35 or SDR-26 pipe.

# **Diameter Range**

HP Storm is currently manufactured in the 12"–60" (300-1500mm) size range and in 20-foot (6m) lengths. The 20-foot (6m) lengths aid in speed of installation and reduce the total number of joints.

DIAMETER	PROFILE TYPE	LENGTH	INSIDE DIAMETER	OUTSIDE DIAMETER	TRUCKLOAD FOOTAGE	
12 in. (300 mm)	Dual Wall	20 ft. (6 m)	12.2 in. (310 mm)	14.5 in. (368 mm)	2400 ft. (731.5 m)	
15 in. (375 mm)	Dual Wall	20 ft. (6 m)	15.1 in. (384 mm)	17.7 in. (450 mm)	1600 ft. (487.7 m)	
18 in. (450 mm)	Dual Wall	20 ft. (6 m)	18.2 in. (462 mm)	21.4 in. (544 mm)	1120 ft. (341.4 m)	
24 in. (600 mm)	Dual Wall	20 ft. (6 m)	24.1 in. (612 mm)	28.0 in. (711 mm)	600 ft. (182.9 m)	
30 in. (750 mm)	Dual Wall	20 ft. (6 m)	30.2 in. (767 mm)	35.5 in. (902 mm)	360 ft. (109.7 m)	
36 in. (900 mm)	Dual Wall	20 ft. (6 m)	36.0 in. (914 mm)	41.5 in. (1054 mm)	240 ft. (73.2 m)	
42 in. (1050 mm)	Dual Wall	20 ft. (6 m)	42.0 in. (1067 mm)	47.4 in. (1204 mm)	160 ft. (48.8 m)	
48 in. (1200 mm)	Dual Wall	20 ft. (6 m)	47.9 in. (1217 mm)	54.1 in. (1374 mm)	120 ft. (36.6 m)	
60 in. (1500 mm)	Dual Wall	20 ft. (6 m)	59.9 in. (1521 mm)	67.1 in. (1704 mm)	80 ft. (24.4 m)	





**Fabricated Wye Fitting** 



Fittings Available in PVC or PP

# **Tap Connections**

A standard tapping product, such as INSERTA TEE<sup>®</sup>, is compatible with HP Storm.

# **Repair Couplers**

Depending on local requirements, ADS offers a full range of repair coupling options. For soil-tight performance, split couplers and Mar Mac<sup>®</sup> repair bands are offered. Testable repair couplers are also available, which include stainless steel restraint bands and Nyloplast<sup>®</sup> PVC repair sleeves.

# 12"-60" Structure Connections

Storm sewer structure connection requirements vary greatly by region. For soil-tight performance, HP Storm exterior corrugations provide an effective profile for grouted connections. For watertight performance, ADS offers a wide selection of connection options utilizing some of the most widely used manhole connectors on the market today from companies such as A-Lok<sup>®</sup>, Trelleborg<sup>®</sup> and Press Seal<sup>®</sup> Gasket Corporation.



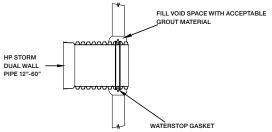
**Typical INSERTA TEE Tap** 



**Repair Coupler** 







**Gasket Connection** 

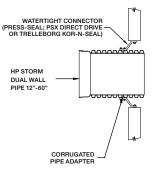
HP STORM MANHOLE ADAPTER

PRE-CAST WATERTIGHT CONNECTOR (A-LOK)

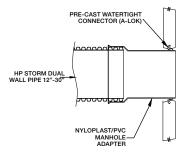
HP STORM

DUAL WALL PIPE 12"-60





# Pre-Cast Compression Gasket Connection





Manole Compression Gasket Connection with Corrugated Pipe Adapter



# ADS HP STORM 12"-60" PIPE SPECIFICATION

#### **SCOPE**

This specification describes 12– through 60–inch (300 to 1500 mm) ADS HP Storm pipe for use in gravity-flow storm drainage applications.

#### **PIPE REQUIREMENTS**

- 12- through 60-inch (300 to 1500 mm) pipe shall have a smooth interior and annular exterior corrugations and meet or exceed ASTM F2881 and AASHTO M330.
- Manning's "n" value for use in design shall be 0.012.

#### **JOINT PERFORMANCE**

Pipe shall be joined with a gasketed integral bell & spigot joint meeting the requirements of ASTM F2881.

12- through 60-inch (300 to 1500 mm) shall be watertight according to the requirements of ASTM D3212. Spigots shall have gaskets meeting the requirements of ASTM F477. Gasket shall be installed by the pipe manufacturer and covered with a removable, protective wrap to ensure the gasket is free from debris. A joint lubricant available from the manufacturer shall be used on the gasket and bell during joint assembly.

12- through 60-inch (300 to 1500 mm) diameters shall have an exterior bell wrap installed by the manufacturer.

#### **FITTINGS**

Fittings shall conform to ASTM F2881 and AASHTO M330. Bell and spigot connections shall utilize a spun-on, welded or integral bell and spigots with gaskets meeting ASTM F477. Bell & spigot fittings joint shall meet the watertight joint performance requirements of ASTM D3212. Corrugated couplings shall be split collar, engaging at least 2 full corrugations.

#### FIELD PIPE AND JOINT PERFORMANCE

To assure watertightness, field performance verification may be accomplished by testing in accordance with ASTM F1417 or F2487. Appropriate safety precautions must be used when field testing any pipe material. Contact the manufacturer for recommended leakage rates.

## **MATERIAL PROPERTIES**

Polypropylene compound for pipe and fitting production shall be impact modified copolymer meeting the material requirements of ASTM F2881, Section 5 and AASHTO M330, Section 6.1.

#### **INSTALLATION**

Installation shall be in accordance with ASTM D2321 and ADS recommended installation guidelines, with the exception that minimum cover in traffic areas for 12– through 48–inch (300 to 1200 mm) diameters shall be one foot (0.3 m) and for 60–inch (1500 mm) diameters, the minimum cover shall be 2 feet (0.6 m) in single run applications. Backfill for minimum cover situations shall consist of Class 1, Class 2 (minimum 90% SPD) or Class 3 (minimum 95%) material. Maximum fill heights depend on embedment material and compaction level; please refer to Technical Note 2.04. Contact your local ADS representative or visit our website at www.ads-pipe.com for a copy of the latest installation guidelines.

### **PIPE DIMENSIONS**

Nominal Diameter in.	12	15	18	24	30	36	42	48	60
(mm)	(300)	(375)	(450)	(600)	(750)	(900)	(1050)	(1200)	(1500)
Average Pipe I.D. in.	12.2	15.1	18.2	24.1	30.2	36.0	42.0	47.9	59.9
(mm)	(310)	(384)	(462)	(612)	(767)	(914)	(1067)	(1217)	(1521)
Average Pipe O.D. in.	14.5	17.7	21.4	28.0	35.5	41.5	47.4	54.1	67.1
(mm)	(368)	(450)	(544)	(711)	(902)	(1054)	(1204)	(1374)	(1704)
Minimum Pipe Stiffness at 5%	75	60	56	50	46	40	35	35	30
Deflection* #/in/in. (kN/m²)	(517)	(414)	(386)	(345)	(317)	(276)	(241)	(241)	(207)

\*Minimum pipe stiffness values listed; contact a representative for maximum values.



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