

## MSDS LIST

Model: WhisperGreen Select (FV-0511VK2, FV-0511VKL2, FV-0511VKS2, FV-0511VKSL2, FV-1115VK2, FV-1115VKL2)

ITEM	USED AT	FUNCTION	COMPONENT	RATIO
Biodegradable citrus mold cleaner	Molding Process	Mold cleaner	D-Limonene	95-100 (%)
EPL-925 Ejector pin lube	Molding Process	Mold internal cleaning agent	Propane/isobutane/n-butane	50-60 (Wt%)
			Heptane	30-40 (Wt%)
			Naphthenic oil, severely hydrot	1-10 (Wt%)
			Petroleum distillates	0.1-1.0 (Wt%)
Rust preventive mold cleaner	Molding Process	Mold rust inhibitor	Med. Aliphatic Hydrocarbon Solvent	50-55 (Wt%)
			Kerosine, petroleum	15-20 (Wt%)
			Propane	10-15 (Wt%)
			Butane	5-10 (Wt%)
			Naphthenic Oil	5-10 (Wt%)
E313 Release & paint	Molding Process	Mold release	Halogenated hydrocarbon/ether blend	40-60 (Wt%)
Super Wash	Molding Process	Exterior cleaning (Products)	2 - methyl pentane	28-38 (Wt%)
			1,1-Difluoroethane	20-30 (Wt%)
			2,3 dimethyl butane	11-14 (Wt%)
			3-methyl pentane	11-14 (Wt%)
			2,2 dimethylbutane	8-11 (Wt%)

			n-hexane	2-2.5 (Wt%)
Alumet 11	Metal Press Process	Metal lubrication	Isoparaffin L, synthesis grade	ND
			Mineral spirits	ND
			Esters of fat alcohols	ND
VP-650 Val Cool	Metal Press Process	Refrigerant	Hydrotreated heavy naphthenic	60-70 (Wt%)
			Potassium Hydroxide	5-10 (Wt%)
			Chlorinated paraffin	5-10 (Wt%)
Mat Cris	Final Assembly	Set cleaner	2-Propanol	> 70%
			Ammonia hydroxide	<1%
Alcohol	Final Assembly	Set cleaner	Ethanol	100 (%)